

Vydyne® R535XHT BK0761

polyamide 66



Vydyne R535XHT BK0761 is a 35% glass-filled, heat-stabilized PA66 based resin, specifically designed to withstand long term exposure to elevated temperatures up to 210°C.

General

Regional Availability	• North America	• Europe	• Asia Pacific
Additive	• Heat Stabilizer	• Lubricant	
Features	• Chemical Resistant • Lubricated	• Heat Aging Resistant • Oil Resistant	• Heat Stabilized • Outstanding Surface Finish
Automotive Specifications	• GM GMW17961P-PA-GF35-T1	• Renault AS24a (candidate)	• Valeo NVB 15006rev E Class 4B
Appearance	• Black		
Forms	• Pellets		
Processing Method	• Injection Molding		

Physical

	dry	cond.	Unit	Test Standard
Density	1.43	-	g/cm ³	ISO 1183
Molding Shrinkage				ISO 294-4
Across Flow : 23°C, 2.00 mm	1.2	*	%	
Flow : 23°C, 2.00 mm	0.6	*	%	
Water Absorption				ISO 62
23°C, 24 hr	1.6	*	%	
Equilibrium, 23°C, 50% RH	1.7	*	%	

Mechanical

	dry	cond.	Unit	Test Standard
Tensile Modulus (23°C)	11000	8200	MPa	ISO 527-2
Tensile Stress (Break, 23°C)	193	134	MPa	ISO 527-2
Tensile Strain (Break, 23°C)	3.4	4.2	%	ISO 527-2
Flexural Modulus (23°C)	10700	6600	MPa	ISO 178
Flexural Strength (23°C)	289	152	MPa	ISO 178
Poisson's Ratio (23°C)	0.35	-		ISO 527-2

Impact

	dry	cond.	Unit	Test Standard
Charpy Notched Impact Strength				ISO 179/1eA
+23°C	14	18	kJ/m ²	
-30°C	11	11	kJ/m ²	
-40°C	11	11	kJ/m ²	
Charpy Unnotched Impact Strength				ISO 179/1eU
+23°C	90	100	kJ/m ²	

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-30°C	83	83	kJ/m²	
-40°C	78	79	kJ/m²	
Notched Izod Impact Strength				ISO 180/1A
+23°C	13	17	kJ/m²	
-30°C	11	12	kJ/m²	
-40°C	11	11	kJ/m²	

Thermal	dry	cond.	Unit	Test Standard
Heat Deflection Temperature				ISO 75-2/A
1.80 MPa, Unannealed	230	225	°C	
0.45 MPa, Unannealed	254	252	°C	
Melting Temperature	262	*	°C	ISO 11357-3
CLTE				ISO 11359-2
Flow : 23 to 55°C, 2.00 mm	18	*	E-6/K	
Transverse : 23 to 55°C, 2.00 mm	73	*	E-6/K	

Electrical	dry	cond.	Unit	Test Standard
Dielectric Strength (1.00 mm)	36	29	kV/mm	IEC 60243

Injection	Value	Unit
Drying Temperature	80	°C
Drying Time	4	h
Rear Temperature	280 - 310	°C
Middle Temperature	280 - 310	°C
Front Temperature	280 - 310	°C
Nozzle temperature	280 - 310	°C
Processing (Melt) Temperature	285 - 305	°C
Mold Temperature	65 - 95	°C

